



ter Hürne

ter Hürne GmbH & Co. KG - Ramsdorfer Str. 5 - 46354 Südlohn - Phone: +49 2862 701-0

Manufacturer/covering name	Recommended ARDEX adhesives
• Natural wood parquet / Base. 59	• ARDEX AF 480 / AF 485 / AF 490
• Hywood - real wood - hybrid flooring	• ARDEX AF 480 / AF 485 / AF 490
• Soya Design vinyl floor Perform	• ARDEX AF 480 / AF 485 / AF 490
• Dureco floor	• ARDEX AF 480 / AF 485 / AF 490
• Soya Desgn vinyl floor Pro	• ARDEX AF 139 / AF 2224 / AF 180 / AF 181 W / AF 155

Preparation of the substrate The substrate must fulfil the requirements of DIN 18365 "Floor covering work". In particular, it must be level, permanently dry, firm, load-bearing, free of separating agents and cracks, and resistant to tension and pressure, or must be prepared accordingly. Levelling work is carried out using suitable ARDEX levelling compounds in conjunction with ARDEX primers.

In the ARDEX system Floor covering work is carried out with suitable ARDEX adhesives. In combination with other ARDEX products classified in EMICODE EC1, optimum conditions for very low-emission and low-odour construction. Please refer to the technical data sheets of the products. We guarantee the flawless quality of our products. Our processing recommendations are based on tests and practical experience; however, they can only be general information without any guarantee of properties, as we have no influence on the building site conditions and the execution of the work. Country-specific regulations based on regional standards, building regulations, processing or industry guidelines may lead to specific processing recommendations.



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Substrate preparation					
Filling compound	ARDEX K 22 F/K 39/K	ARDEX 40K 22 F/K 60/K 66	ARDEX FK 39/K 40/K 22 F	ARDEX K 39/K 40/K 55	
Primer	ARDEX P 52	ARDEX P 82	ARDEX P 21		
Filling/levelling	ARDEX A 45/A 45 FINE Crack repair: ARDEX FB/PU 5/P 10 SR	ARDEX FIX	-		
Preparation resistant.	The substrate must fulfil the requirements of DIN 18565 "Floor covering work". In particular, it must be level, permanently dry, firm, load-bearing, free of separating agents and cracks, and tension-resistant.				
Substrate, new, permanently dry	Calcium sulphate according to DIN 18560 - CA/CAF	Screed/concrete according to DIN EN 13813 and DIN 18560 - CT	Wooden substrates	Mastic asphalt according to DIN 18560 - AS	Old substrate tile

The substrate must be sound and pressure-resistant or prepared accordingly. Levelling work is carried out with suitable ARDEX levelling compounds in conjunction with ARDEX primers.

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