## 📕 ter tlūrne

The comfort floor with the strength of the soya bean

My Sōya Luxury Vinyl Tiles

Lived values

## Editorial

The floor in your home is much more than just a covering. It's where your children learn to crawl before they take their first steps. Lego towers are built there and pictures are painted, guests come in and out, not to mention pets. There is no doubt about it: the floor plays a major role in creating a really great atmosphere for your home. And by the way, it just happens to be the largest piece of furniture in the room in terms of its surface area.

At ter Hürne, we know all about the importance of your floor, because our love of wood and its positive, natural properties have formed the basis of our company for more than 60 years. We have made a name for ourselves in the industry as one of the leading manufacturers of engineered hardwood flooring in Europe. Today, we apply all of our expertise to produce innovative floors that are ideally suited to life with all its different requirements, while also protecting the environment.

Healthy living is our key promise to you. Our portfolio in the real wood segment and our natural-looking collections in the wood and design floor segments all have something in common. We do not make compromises in manufacturing: not in the design, the feel, the quality or the function - and certainly not when it comes to healthy living. Throughout the entire process, from the initial concept to product development and manufacturing, all ingredients are designed to have a positive impact on the health and well-being of occupants. With us, living is naturally healthy - and simply beautiful. And that's something you can rely on - no ifs or buts.

Bernhard ter Hürne

Chief Executive Officer ter Hürne

#### Stay curious

## Our contents for you

## **Product philosophy**

This is Soya - from page 4

## **Product characteristics**

What Soya can do - from page 6

#### Collections

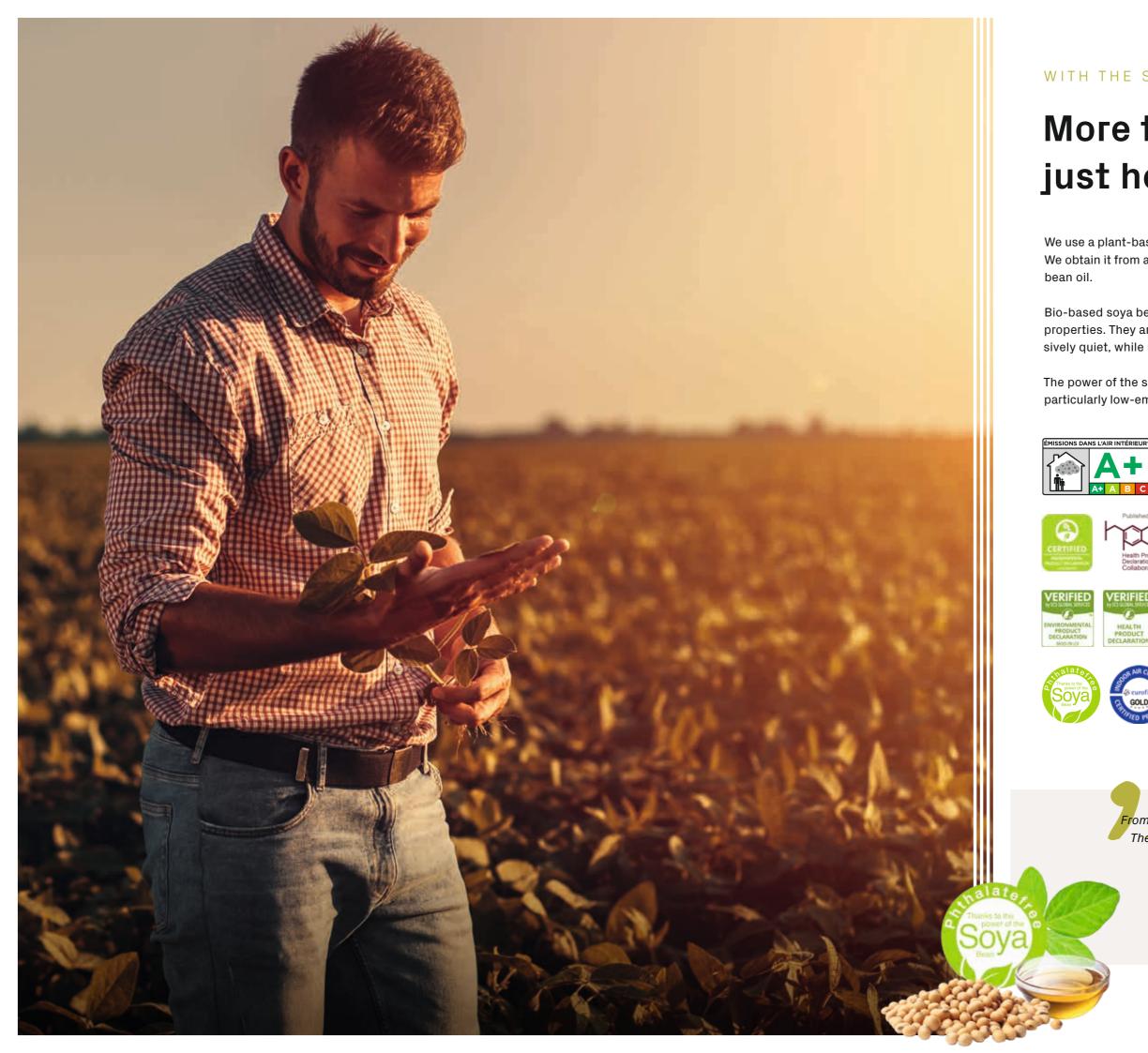
This is what Soya looks like Sōya Luxury Vinyl Tiles 1 - from page 16 Sōya Luxury Vinyl Tiles 2 - from page 40

## **Virtual Room Studio**

ter Hürne floors in your home - from page 49

#### Accessories

This makes your floor complete - from page 53



#### WITH THE STRENGTH OF THE SOYA BEAN

# More than just healthy

We use a plant-based plasticizer for our luxury vinyl flooring. We obtain it from an oil also used in the food industry - soya

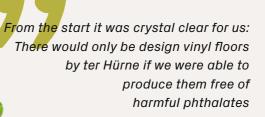
Bio-based soya bean oil provides our floors with the best properties. They are soft, pleasantly elas- tic and unobtrusively quiet, while remaining robust and durable.

The power of the soya bean makes your luxury vinyl flooring particularly low-emission and gives you a feeling of security.



Information sur le niveau d'émission de substances volatiles dans l'air intérieur, présentant un risque de toxicité par inhalation, sur une échelle de classe allant de A+ (très faibles émissions) à C (fortes émissions).





Bernhard ter Hürne

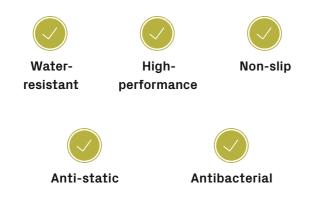
Chief Executive Officer ter Hürne

Product characteristics What Sōya can do

#### MADE FOR LIFE

# The perfect companion for your everyday life

Walking on our design vinyl floors is agreeably quiet and soft. Even so, it is tough. You can't see its robust nature. It is hidden in the material and its smart construction. It hardly matters what happens to it. It can take water, dirt and dog paws in its stride. It is easy to care for and is clean again in no time at all. It stays just as serene as you.



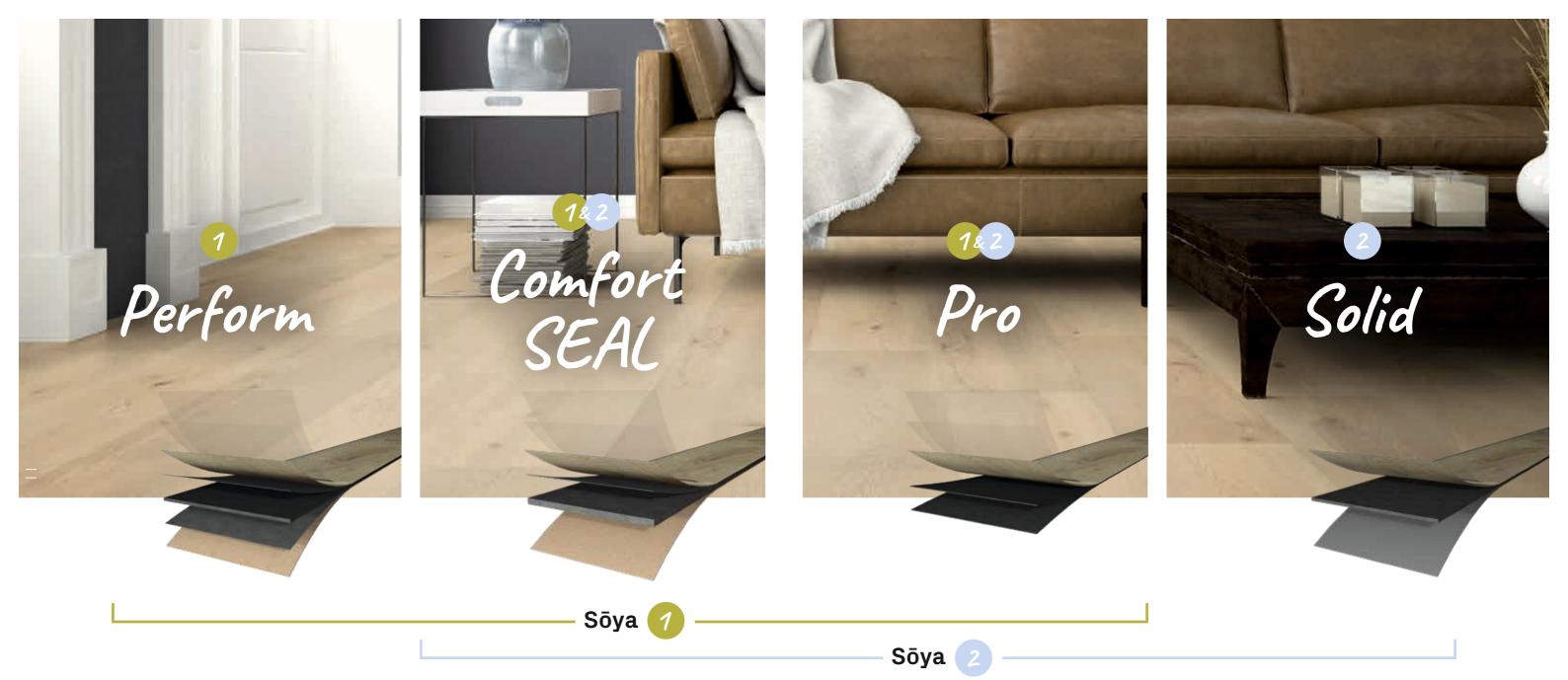
#### MADE FOR EVERY APPLICATION

# Design or function? Both!

You decide on the design - we deliver the perfect functionality. With **Sōya 1** and **Sōya 2** your style becomes the basis for three customised solutions. True to the principle "form follows function" - except the other way around.

You can find out more about the 3-in-1 system on the following page.





#### Perform - if you want it all

You are looking for a floor that works in every situation? Soya Perform offers you the perfect combination of high quality, comfort and practical benefits. The extremely robust rigid baseboard, reinforced by elastic vinyl layers, makes it extremely resistant to the challenges of everyday use. Whether as floating or professional glue-down installation - Sōya Perform adapts flexibly to your needs. The integrated cork impact sound insulation ensures a pleasant walking sensation. A versatile floor that will impress in every situation.

## Comfort - the comfortable choice

If you are looking for a floor that is particularly easy to install and is suitable for DIY projects, then Sōya Comfort is your best option! Thanks to the practical click system it can be installed quickly and effortlessly - ideal for anyone who wants to renovate their floor themselves. The natural HDF baseboard made of real wood ensures a pleasingly warm and authentic walking sensation. The integrated cork impact sound insulation absorbs disturbing noise and ensures a quiet living environment. In addition the SEAL technology protects the floor from moisture and ensures it is water resistant for up to 48 hours.\* A high quality floor that combines comfort and natural materiality!

## Pro - for professional glue-down

For the highest demands on durability, walking comfort and room acoustics, there is Soya Pro specially developed for glue-down installation. The elastic structure adapts perfectly to the building structure and ensures a harmonious connection with the subfloor. This means soft walking comfort and optimum footfall sound insulation. Its high water resistance also makes it the ideal choice for large, open-plan living areas or damp rooms. Thanks to its special construction Sōya Pro is perfectly suited to seamless installation from room to room.

## Solid - the strong floor

Sōya Solid is the right choice for anyone looking for a robust and long-lasting floor. The SPC-Rigid baseboard ensure a high degree of stability and resistance, ideal for residential spaces with high traffic, offices or commercial spaces. The resilient wear layer protects the floor from wear and tear and makes it easy to maintain. At the same time, the IXPE-impact sound insulation contributes to pleasant room acoustics. Thanks to the click system Sōya Solid can be installed quickly and easily, with no gluing necessary. A solid solution for anyone looking for a reliable and longlasting floor covering.

Product characteristics What Söya can do

#### IF YOU WANT IT ALL



- **1** Transparent, hard-wearing PU-coating
- 2 Transparent wear layer with embossed structure
- **3** Printed decor layer
- 4 LVT middle layer
- 5 Rigid baseboard
- 6 LVT stabilizing layer
- Cork impact sound insulation 7



# Comfort SEAL 💷

- **1** Transparent, hard-wearing PU-coating
- 2 Transparent wear layer with embossed structure
- 3 Printed decor layer
- 4 LVT middle layer
- 5 HDF baseboard
- 6 Cork impact sound insulation



Non-slip and flame resistant.



warm-up technology and a control unit for automatic dew point regulation.



\* Suitable for water-based and electric underfloor heating systems. Heating systems with reverse cycle cooling must be fitted

with an automatic control unit for dew point regulation. Only suitable for electric surface hearing systems fitted with gentle









4-SIDED

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20 years

WARRANTY

tic usage



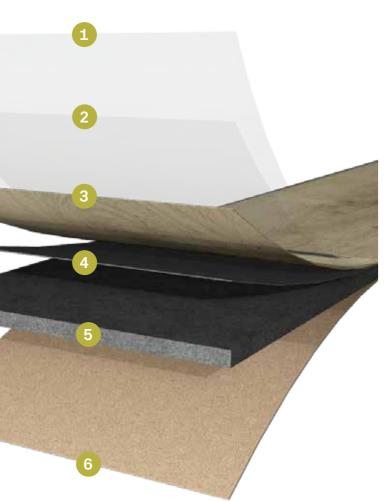
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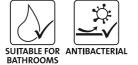
\* Suitable for water-based and electric underfloor heating systems. Heating systems with reverse cycle cooling must be fitted with an automatic control unit for dew point regulation. Only suitable for electric surface hearing systems fitted with gentle warm-up technology and a control unit for automatic dew point regulation.

**10** years

WARRANTY











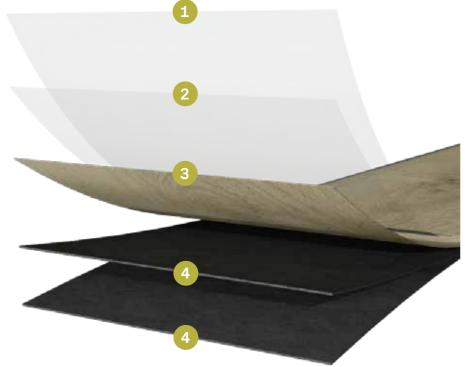


What Sōya can do Product characteristics 11

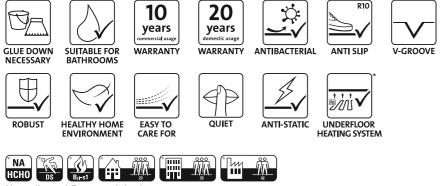
#### FOR PROFESSIONAL GLUE-DOWN INSTALLATION



- **1** Transparent, hard-wearing PU-coating
- 2 Transparent wear layer with embossed structure
- **3** Printed decor layer
- 4 Double LVT middle layer

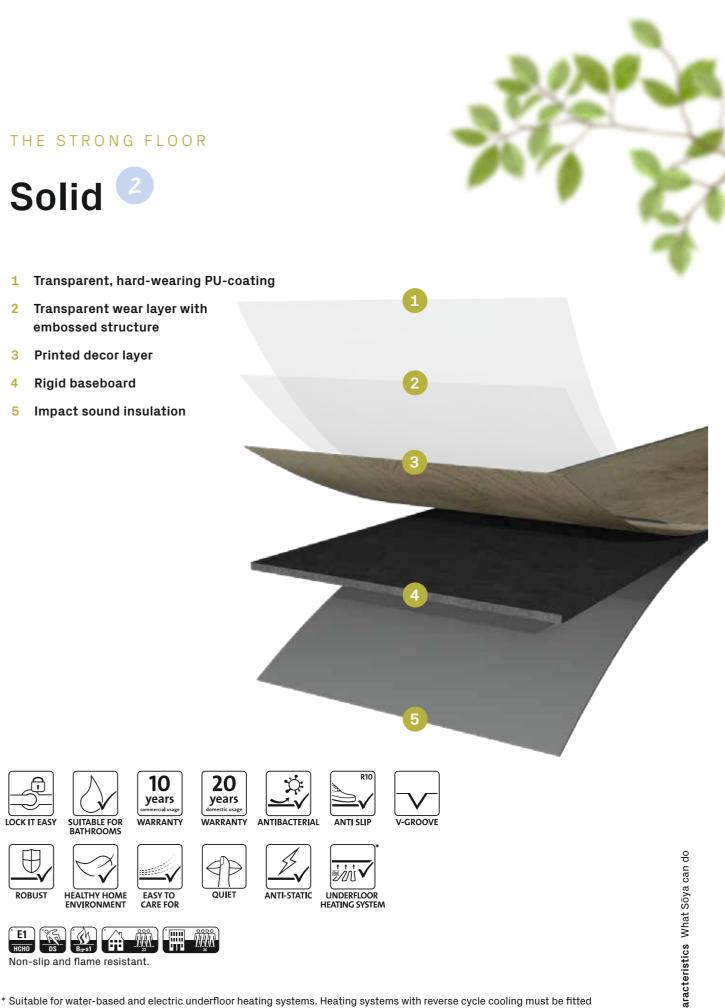






Non-slip and flame resistant.

\* Suitable for water-based and electric underfloor heating systems. Heating systems with reverse cycle cooling must be fitted with an automatic control unit for dew point regulation. Only suitable for electric surface hearing systems fitted with gentle warm-up technology and a control unit for automatic dew point regulation.





with an automatic control unit for dew point regulation. Only suitable for electric surface hearing systems fitted with gentle warm-up technology and a control unit for automatic dew point regulation.

#### APPEAL TO THE SENSES

## Design down to the last detail

With Sōya you experience floor coverings that not only look authentic, but also feel just as authentic. Many of our floors have a **synchronised structure** - this means, that the you can feel the grain pattern exactly where you see it. Coarse knots, gently sanded surfaces and fine grooves in the annual rings provide a real wood look that you can feel with every step. Our new decors are also visually appealing: The **super-matt surface** reduces the light reflection and gives the design a natural depth. This brings out the fine details of the grain even better and your floor looks as authentic as real wood - only easier to maintain and longer-lasting.

#### MORE SPACIOUS, MORE STYLISH

# Generous XL formats

The trend is towards large formats, and this is exactly where our decors come in. With their generous surfaces, they create a harmonious and seamless look that makes rooms appear more open, serene and spacious. Fewer joints not only mean a modern look, but also a light and airy ambience.

Our XL stone decors in 1,200 x 600 mm format and the long planks of the wood Edition with a length of up to 2.200 mm fulfil exactly this demand. Whether in the living area, bathroom or study - these new large format designs bring a new dimension to your room design.



#### COMBINED FOR IMPACT

# The dynamics of herringbone & chevron

You love stylish floors with character? Herringbone and chevron bring movement and structure into your rooms - without being intrusive. The dynamic laying patterns in the Sōya Range lend a special sophistication even to simple or small rooms. The angled configuration of the planks creates an intriguing depth that will make your floor really eye-catching.

**New for Sōya Vinyl:** Chevron - the refined French herringbone. Here, the planks meet precisely at a 60° angle and form an elegant V shape. In comparison to the classic herringbone where the planks are arranged at a 45° angle, chevron has a more serene and harmonious effect. This pattern goes particularly well with modern and prestigious rooms and lends them a timeless elegance.



## Did you know?

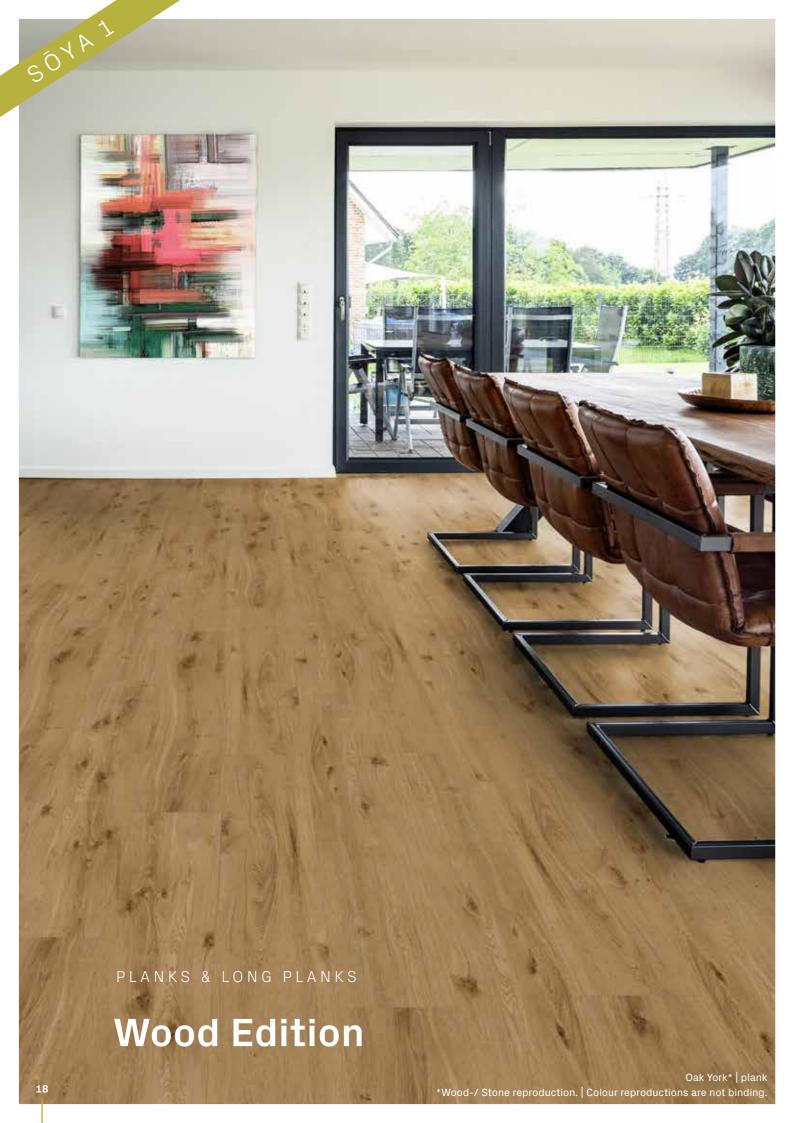
Our Herringbone & Chevron Editions each offer you 10 decors that are perfectly matched to the planks in the Sōya range. So you can combine different laying patterns, without sacrificing a consistent aesthetic - for maximum design freedom in your home!

🔓 Product characteristics What Sōya can do

PRO | COMFORT SEAL | PERFORM

Sōya Luxury Vinyl Tiles 1







Oak York\*

Pro Comfort SEAL Perform

1101210600 | 1219.2x228.6x2.5mm 1101200721 | 1209x221x9.1mm 1101240200 | 1212.9x222.3x6mm



Go ahead with your virtual installation!





Oak Oslo\* Pro Comfort SEAL Perform

1101210602 | 1219.2x228.6x2.5mm 1101200723 | 1209x221x9.1mm 1101240202 | 1212.9x222.3x6mm



#### Oak Viborg\*

Рго Comfort SEAL Perform

1101210603 | 1219.2x228.6x2.5mm 1101200724 | 1209x221x9.1mm 1101240203 | 1212.9 x 222.3 x 6 mm



#### Oak Helsinki\*

Рго Comfort SEAL Perform

1101210604 | 1219.2x228.6x2.5mm 1101200725 | 1209x221x9.1mm 1101240204 | 1212.9x222.3x6mm



#### Oak Canberra\*

Рго Comfort SEAL Perform

1101210605 | 1219.2 x 228.6 x 2.5 mm 1101200726 | 1209 x 221 x 9.1 mm 1101240205 | 1212.9 x 222.3 x 6 mm





#### Oak Bilbao\*

Рго Comfort SEAL Perform

1101210400|1516.9x241.3x2.5mm 1101200528 | 2200 x 217 x 9.1 mm 1101240021 | 1517.7 x 235 x 6 mm







Oak Dublin\* Pro Comfort SEAL Perform

1101210402|1516.9x241.3x2.5mm 1101200526|2200x217x9.1mm 1101240018|1517.7x235x6mm



Go ahead with your virtual installation!





#### Oak Lübeck\*

Рго Comfort SEAL Perform

1101210406 | 1516.9x241.3x2.5mm 1101200530 | 2200x217x9.1mm 1101240401 | 1814.8x235x6mm



#### Oak Hamburg\*

Рго Comfort SEAL Perform

1101210407 | 1516.9x241.3x2.5mm 1101200531 | 2200 x 217 x 9.1 mm 1101240402 | 1814.8 x 235 x 6 mm



#### Oak Stettin\*

Pro Comfort SEAL Perform

1101210408 | 1516.9x241.3x2.5mm 1101200532 | 2200x217x9.1mm 1101240403 | 1814.8x235x6mm





Pro	1101210409 1516.9x241.3x2.5mm
Comfort SEAL	1101200533   2200 x 217 x 9.1 mm
Perform	1101240404 1814.8x235x6mm

#### Oak Berlin\* Рго Comfort SEAL

Perform

#### 1101210405 | 1516.9x241.3x2.5mm 1101200529 | 2200 x 217 x 9.1 mm 1101240400 | 1814.8 x 235 x 6 mm



Oak Odessa\* Pro Comfort SEAL Perform

1101210413 | 1516.9x241.3x2.5mm 1101200534 | 2200x217x9.1mm 1101240302 | 1517.7x235x6mm



#### Oak Salvador\*

Рго Comfort SEAL Perform

1101210419 | 1516.9x241.3x2.5mm 1101200535 | 2200x217x9.1mm 1101240409 | 1814.8x235x6mm





#### Oak Barcelona\*

Рго Comfort SEAL Perform

1101210433 | 1840x236x2.5mm 1101200525 | 2200x217x9.1mm 1101240411 | 1830x229x6mm







#### Oak Cairo\*

Рго Comfort SEAL Perform

1101210441 | 1840 x 236 x 2.5 mm 1101200523 | 2200 x 217 x 9.1 mm 1101240412 | 1830 x 229 x 6 mm



#### Pine Bergen\*

Рго Comfort SEAL Perform

1101210421 | 1516.9x241.3x2.5mm 1101200536 | 2200x217x9.1 mm 1101240306 | 1517.7x235x6 mm

Elm Paris\* Pro Comfort SEAL Perform

1101210612 | 1516.9x241.3x2.5mm 1101200517 | 2200x217x9.1mm 1101240208 | 1517.7x235x6mm



#### Oak Rotterdam\*

Рго Comfort SEAL Perform

1101210613 | 1516.9x241.3x2.5mm 1101200518 | 2200x217x9.1mm 1101240209 | 1517.7x235x6mm





#### Oak Lima\*

Рго Comfort SEAL Perform

1101210615 | 1516.9x241.3x2.5mm 1101200520 | 2200x217x9.1mm 1101240211 | 1517.7x235x6mm



#### Hickory Nashville\*

-	
Рго	11012
Comfort SEAL	11012
Perform	11012

210616 | 1516.9 x 241.3 x 2.5 mm 200521 2200 x 217 x 9.1 mm 240212 1517.7 x 235 x 6 mm





Pro	1101210617   1516.9x241.3x2.5mr
Comfort SEAL	1101200522 2200 x 217 x 9.1 mm
Perform	1101240213 1517.7x235x6mm

#### Oak Antwerpen\*

Рго Comfort SEAL Perform

1101210614 | 1516.9x241.3x2.5mm 1101200519 | 2200x217x9.1mm 1101240210 | 1517.7x235x6mm









Stone Rom\*

 Pro
 1101210504 | 1219.2x609.6x2.5mm

 Perform
 1101240504 | 1212.9x603.3x6mm



#### Stone Malta\*

 Pro
 1101210505 | 1219.2x609.6x2.5mm

 Perform
 1101240505 | 1212.9x603.3x6mm



Stone Split\*

 Pro
 1101210508 | 1219.2x609.6x2.5mm

 Perform
 1101240508 | 1212.9x603.3xmm



#### Stone Atlanta\*

 Pro
 1101210509 | 1219.2x609.6x2.5mm

 Perform
 1101240509 | 1212.9x603.3x6mm





#### Stone Athen\*

 Pro
 1101210510 | 1219.2x609.6x2.5mm

 Perform
 1101240510 | 1212.9x603.3x6mm



#### Stone Montreal\*

 Pro
 1101210511 | 1219.2x609.6x2.5mm

 Perform
 1101240511 | 1212.9x603.3x6mm





#### Stone Spa\*

 Pro
 1101210516 | 1219.2x609.6x2.5mm

 Perform
 1101240513 | 1212.9x603.3x6mm





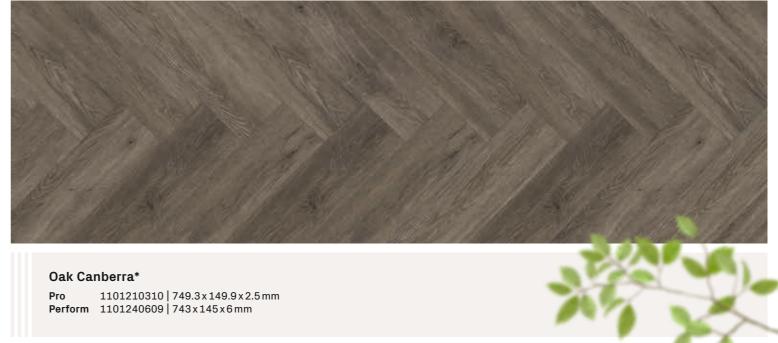
Oak Berlin\*

 Pro
 1101210309 | 749.3 x 149.9 x 2.5 mm

 Perform
 1101240608 | 743 x 145 x 6 mm



Go ahead with your virtual installation!





#### Oak Helsinki\*

 Pro
 1101210311 | 749.3 x 149.9 x 2.5 mm

 Perform
 1101240610 | 743 x 145 x 6 mm



Oak Malaga\*

 Pro
 1101210312 | 749.3x149.9x2.5mm

 Perform
 1101240611 | 743x145x6mm







Oak Washington\* 
 Pro
 1101210314 | 749.3x149.9x2.5mm

 Perform
 1101240613 | 743x145x6mm



Oak York\*

 Pro
 1101210315 | 749.3x149.9x2.5mm

 Perform
 1101240614 | 743x145x6mm



Oak Dublin\* 
 Pro
 1101210316 | 749.3x149.9x2.5mm

 Perform
 1101240615 | 743x145x6mm



#### Oak Oslo\*

 Pro
 1101210313 | 749.3 x 149.9 x 2.5 mm

 Perform
 1101240612 | 743 x 145 x 6 mm



#### Oak Rotterdam\*

 Pro
 1101210801 | 749.3x149.9x2.5mm

 Perform
 1101240801 | 743x145x6mm







Oak Malaga\*

 Pro
 1101210700 | 665.4x152.4x2.5mm

 Perform
 1101240700 | 665.4x145x6mm





## Oak York\* Pro 1101210702 | 665.4 x 152.4 x 2.5 mm Perform 1101240702 | 665.4 x 145 x 6 mm



#### Oak Berlin\*

 Pro
 1101210703 | 665.4 x 152.4 x 2.5 mm

 Perform
 1101240703 | 665.4 x 145 x 6 mm





 Pro
 1101210704 | 665.4x152.4x2.5mm

 Perform
 1101240704 | 665.4x145x6mm



#### Oak Oslo\*

 Pro
 1101210705 | 665.4 x 152.4 x 2.5 mm

 Perform
 1101240705 | 665.4 x 145 x 6 mm



 Oak Canberra\*

 Pro
 1101210706 | 665.4x152.4x2.5mm

 Perform
 1101240706 | 665.4x145x6mm







#### Oak Hamburg\*

 Pro
 1101210708 | 665.4 x 152.4 x 2.5 mm

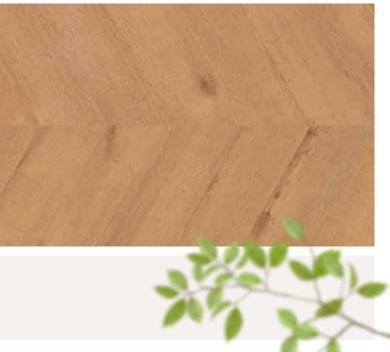
 Perform
 1101240708 | 665.4 x 145 x 6 mm



#### Oak Rotterdam\*

 Pro
 1101210709 | 665.4 x 152.4 x 2.5 mm

 Perform
 1101240709 | 665.4 x 145 x 6 mm



PRO | COMFORT SEAL | SOLID

Sōya Luxury Vinyl Tiles 2







Oak Lyon\*

Pro Comfort SEAL Solid

1101210424 | 1516.9x241.3x2.5mm 1101200709 | 1209x221x9.1mm 1101290001 | 1517.7x235x6mm



Go ahead with your virtual installation!





#### Oak Amsterdam\*

Pro Comfort SEAL Solid

1101210426 | 1516.9x241.3x2.5mm 1101200711 | 1209xx9.1mm 1101290003 | 1517.7x235x6mm



#### Oak Stockholm\*

Рго Comfort SEAL Solid

1101210427 | 1516.9x241.3x2.5mm 1101200712 | 1209x221x9.1mm 1101290004 | 1517.7x235x6mm



#### Oak Brügge\*

Рго Comfort SEAL Solid

1101210428 | 1516.9 x 241.3 x 2.5 mm 1101200713 | 1209x221x9.1mm 1101290005 | 1517.7x235x6mm



#### Oak Budapest\*

Рго Comfort SEAL Solid

1101210429 | 1516.9x241.3x2.5mm 1101200714 | 1209x221x9.1mm 1101290006 | 1517.7x235x6mm







#### Oak Sevilla\*

Рго Comfort SEAL Solid

1101210430 | 1516.9x241.3x2.5mm 1101200715 | 1209 x 221 x 9.1 mm 1101290007 | 1517.7 x 235 x 6 mm



Oak Riga*	
Рго	1101210431 1
Comfort SEAL	1101200716   12
Solid	1101290008 1



Oak Triest\* Pro Comfort SEAL Solid

1101210432 | 1516.9x241.3x2.5mm 1101200717 | 1209x221x9.1mm 1101290009 | 1517.7x235x6mm



#### Oak Miami\*

Рго Comfort SEAL Solid

1101210434 | 1840x236x2.5mm 1101200509 | 2200x217x9.1mm 1101290200 | 1830x229x6mm





#### Oak Tokyo\*

Рго Comfort SEAL Solid

1101210435 | 1840x236x2.5mm 1101200510 | 2200x217x9.1mm 1101290201 | 1830x229x6mm



#### Oak Catania\*

Рго Comfort SEAL Solid

1101210437 | 1840x236x2.5mm 1101200512 | 2200x217x9.1mm 1101290203 | 1830x229x6mm



#### Oak Zandvoort\*

Рго Comfort SEAL Solid

1101210438 | 1840 x 236 x 2.5 mm 1101200513 | 2200 x 217 x 9.1 mm 1101290204 | 1830 x 229 x 6 mm



#### Oak Boston\*

Рго Comfort SEAL Solid

1101210436 | 1840x236x2.5mm 1101200511 | 2200x217x9.1mm 1101290202 | 1830x229x6mm



Рго	1101210439	1840 x 236 x 2.5 mm
Comfort SEAL	1101200514	2200x217x9.1mm
Solid	1101290205	1830 x 229 x 6 mm



Oak Toronto\* Pro Comfort SEAL Solid

1101210440 | 1840x236x2.5mm 1101200515 | 2200x217x9.1mm 1101290206 | 1830x229x6mm



#### Oak Den Haag\*

Рго Comfort SEAL Solid

1101210608 | 1530x250x2.5mm 1101200718 | 1209x221x9.1mm 1101290010 | 1522x240x6mm



#### **Oak Bristol\***

Рго Comfort SEAL Solid

1101210609 | 1530x250x2.5mm 1101200719 | 1209x221x9.1mm 1101290011 | 1522x240x6mm



#### Oak Doha\*

Рго Comfort SEAL Solid

1101210610 | 1530x250x2.5mm 1101200720 | 1209x221x9.1mm 1101290012 | 1522x240x6mm



#### MY VIRTUAL FLOOR

## **My Room Studio**

With our virtual Room Studio you can view all of our floors in your own home. Here and now. Just use your smartphone. As soon as you are in the Room Studio you have two options:

1 You can either take a picture of your room with your smartphone and select your preferred floor, which you lay virtually.

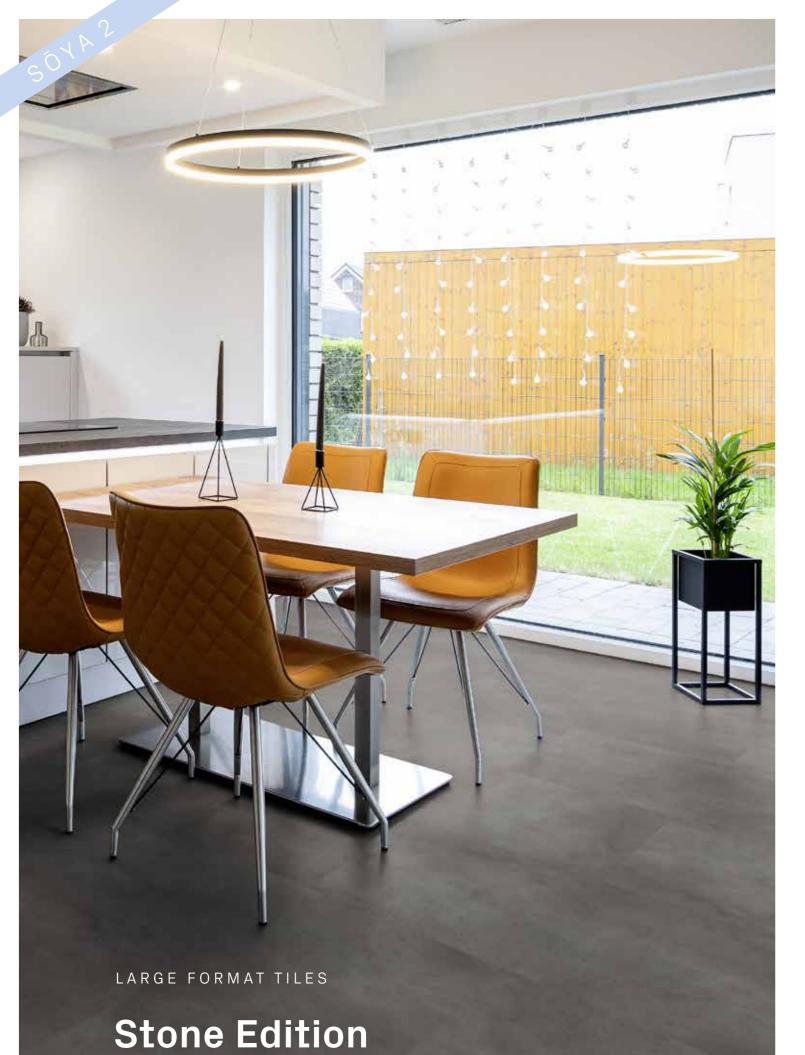
With our virtual Room Studio you can look at all of our floors in the comfort of your own home either on your laptop, tablet or desktop computer. Due to the size of the display, this is sometimes the better alternative. Just click on the "Room Studio" button on the right-hand side of the screen.







2 Or you can select room images from our gallery and virtually lay your preferred floor there.



 Stone Siena\*

 Pro
 1101210513 | 1219.2x609.6x2.5mm

 Solid
 1101290101 | 1212.9x603.3x6mm



Stone Venedig\*



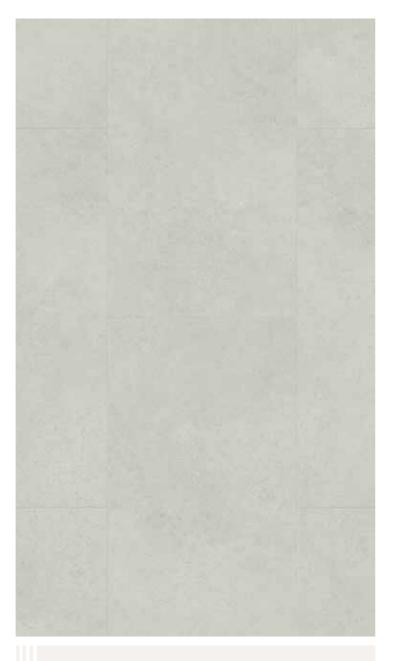


#### Stone Iraklio\*

Pro Solid 1101210514|1219.2x609.6x2.5mm 1101290102|1212.9x603.3x6mm







#### Stone Zadar\*

Рго 1101210518 | 1219.2 x 609.6 x 2.5 mm 1101290104 | 1220x610x6mm Solid



#### Stone Baku\*

Рго 1101210517 | 1219.2x609.6x2.5mm 1101290103 | 1220x610x6mm Solid



There are so many good reasons to choose a floor from ter Hürne. One of them is that our quality management also perfectly matches the accessories to our collections in our own test laboratory.

"Our experience clearly shows that compromises in accessories are expensive in the long run. Maximum quality and longevity in flooring are always demonstrated in the interaction with the complete system: how does a certain adhesive interact with the floor undertemperature fluctuations? Which underlay material causes material to become fatigued more quickly? We ask ourselves questions like these and others every day in the laboratory and therefore know that choosing a system of proven quality is also the best way to save in the long run."

4 good reasons why you too should rely on ter Hürne system solutions: Smart: You get a consistent system for every floor

concept, which ensures easy and quick installation. Quality: The smart ter H
ürne system is a guarantee for a floor with maximum quality and longevity. Because all components are perfectly coordinated with each other. · Healthy living: We only use materials for a healthy home environment and, of course, this also applies to the accessories.

 Visual appearance: All ter Hürne floors perfectly match our skirting and step systems. This gives you a successful floor concept in terms of appearance.

Bernd Kernebeck

QA technician at ter Hürne

## Original Zubehör für originale Qualität

## ORIGINAL ACCESSORIES

# The big Plus





**Original accessories** for original quality

# ler Hūrne

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