


 Product very well suited or recommended,
please observe technical data sheet

 Product well suited,
Please observe the technical data sheet

















































 Product suitable,
Please observe the technical data sheet

 Product conditionally suitable,
Please consult STAUF Application
Technology



ADHESIVE EMPFEHLUNG RECOMMENDATION

The following table shows which STAUF adhesives can be used for which floor coverings.

 ter Hürne GmbH & Co. KG Ramsdorfer Str. 5 46354 Südlohn Phone: +49 2862 701-0 Email: info@terhuerne.com www.terhuerne.com	STAUF SPU 510	STAUF SPU 570	STAUF SPU 460 STAUF SPU 555	STAUF SMP 950	STAUF SMP 930	STAUF Multilayer	STAUF PUK 4101 ¹⁾	STAUF PUK 4551 ¹⁾	  STAUF PUK 4461 ¹⁾	Toothed spatula
Friends by ter Hürne										
Multi-layer parquet										STAUF No. 5 (TKB B9) alternatively STAUF No. 14
ter Hürne										
Natural wood parquet 3-layer parquet										STAUF No. 5 (TKB B9) alternatively STAUF No. 14
Hywood real wood hybrid flooring										STAUF No. 5 (TKB B9) alternatively STAUF No. 14
Dureco										STAUF No. 5 (TKB B9) alternatively STAUF No. 14
Soya Design vinyl floor Perform										STAUF No. 5 (TKB B9) alternatively STAUF No. 14

1) STAUF PUK grades are reactive polyurethane adhesives. In unfavourable cases, or after a longer curing time, it may only be possible to remove cured adhesive residues mechanically, which may impair the surface. Contamination should therefore be removed while the adhesive is still fresh or avoided from the outset by adjusting the working behaviour accordingly.

The success of a parquet or floor covering installation is largely dependent on the appropriate substrate preparation. In accordance with VOB DIN 18356 "Parquet and wood paving work" and VOB DIN 18365 "Floor covering work", the installer must in particular check the dryness, evenness and strength; the parquet work must be carried out in accordance with the generally recognised rules of the trade. In addition, the current technical data sheets and the instructions on the labels of our product containers must be observed. In case of doubt, we recommend consulting the Stauf application technology department. 032023

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ADHESIVE EMPFEHLUNG RECOMMENDATION

SAMPLE SUPERSTRUCTURES			
Covering	e.g. ter Hürne natural wood parquet 3-layer parquet		
Adhesive	STAUF SPU 570 <small>EC1Plus</small> Consumption approx. 1150 <small>g/m²</small> Toothing: STAUF No. 5 / TKB B9	STAUF SMP 950 <small>EC1Plus</small> Consumption approx. 1050 <small>g/m²</small> Toothing: STAUF No. 5 / TKB B9	STAUF SPU 510 <small>EC1Plus</small> Consumption approx. 600 <small>g/m²</small> Toothing: STAUF No. 5 / TKB B9
optional: levelling compound	z. e.g. STAUF XP20, <small>EC1Plus</small> , cementitious levelling compound		
optional: primer	z. e.g. STAUF D 54, <small>EC1Plus</small> , Consumption approx. 130 <small>g/m²</small> , application with roller		
Underground	Cement screed	Calcium sulphate screed	Prefabricated screed

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